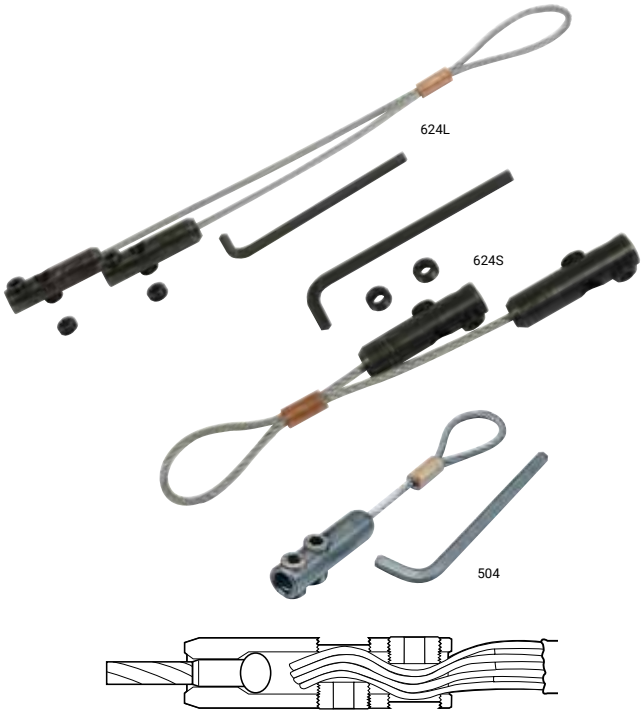
Set Screw Clamp Pulling Grips

- Use to pull in 2" (50.8 mm) or larger conduit
- Type of pulls: heavy, long runs (629)
- Type of pull: light and medium (504)
- Type of grip: Flexible eye 1/4" (6.4 mm–629) (6.3 mm–504) diameter galvanized steel aircraft cable connected to 2 cable receptacles with 5/8" (15.9 mm) diameter opening and 2 clamping set screws
- Select pulling grips with a maximum-rated capacity that meets or exceeds the cable puller's maximum pulling force
- Minimum cable diameter is 3/8"

Maximum Rated Capacity	Weight
504: 1750 lb (28.9 kN)	504: 5 lb (2.3 kg)
629: 6,500 lb (28.9 kN)	629: 5 lb (2.3 kg)
624: 6,500 lb (28.9 kN)	624: 3.5 lb (1.5 kg)
624S: 3,250 lb (14.5 kN)	624S: 2 lb (.9 kg)
624L: 3,250 lb (14.5 kN)	624L: 2.1 lb (1 kg)



Each grip has two opposed set screws that provide positive locking. Openings in wire grip should be 50% filled with wire to assure slip-proof grip.

SPECIFICATIONS

Capacity	1,750 lb (7.7 kN)
Weight	1.2 lb (.5 kg)
Size	Receptacle – 5/8" (15.9 mm)

	CAT. NO.	UPC NO.	DESCRIPTION
	504	783310236658	Set Screw Clamp-Type Pulling Grip
	629	783310318552	Pulling Grip with Clevis includes 624S, 624L and 678 clevis – 4 Clamp
	624	783310319085	Pulling Grip includes 624S and 624L – 2 Clamp each
	624S	783310318668	Short Pulling Grip – 2 Clamp
R	624L	783310318675	Long Pulling Grip – 2 Clamp
R	51208	783310512080	Grip Allen Wrench
R	52352	783310523529	Grip Set Screw (2 per clamp), 629 and 624 – 8 for each grip 624L and 624S – 4 for each grip.



Cable Preparation Instructions for Set Screw Clamp-Type Pulling Grips

- Strip cable approximately 3" (76 mm) of insulation off the end of the cable to be pulled. **NOTE:** The grip head should not be more than 60% filled nor less than 40% filled to assure that the set screw does not project above the surface of the grip body when the set screws are tightened down
- The central core should be clipped away and the outer strands used in the grip head
- Using the Allen Wrench provided, back out the set screws far enough to accommodate the stripped cables
- Insert the bare wire strands into the grip head as far as they will go
- Tighten both set screws in each grip securely against the conductors
- **CAUTION:** If the set screws extend above the surface of the gripping head, damage to the conduit could result. To prevent this, wrap the head with electrical tape.

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4411 Boeing Drive **or by phone** **1 (800) 435-0786**
Rockford, IL 61109-2988 USA

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